

DRAIVING NO

EP.AS PER FIGURE-1
d1=320

30° (TYP)

R10 (TYP)

92(MIN.)

647

1294

647

84 (TYP)

70(MIN.)

ID 320

OD 586

THK 68

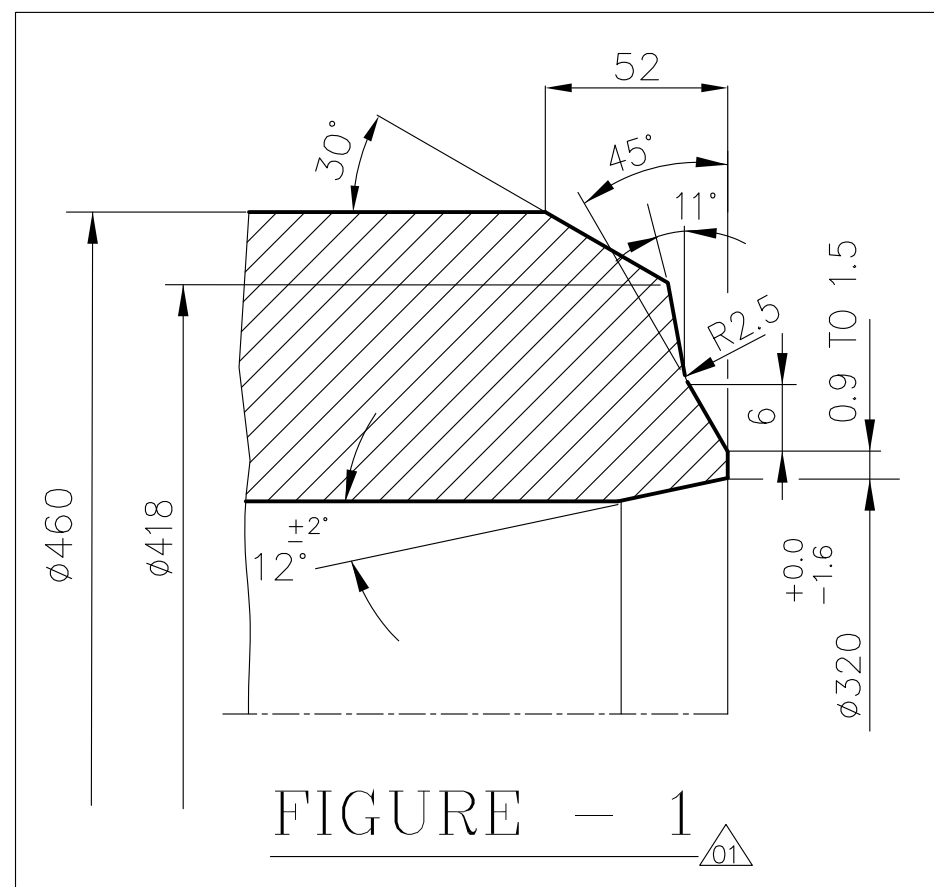
ID 450

+0.0
-3.2

+3.2
-0.0

512

EP.AS PER DRG. NO:
3-80-300-19825
STY-P, d1=450



01. DESIGN PRESSURE : 350 kg/sq.cm.(g)
02. DESIGN TEMPERATURE : 310° C
03. ALL DIMENSIONS ARE FINISHED DIMENSIONS.
04. MANUFACTURING, INSPECTION AND TESTING SHALL BE AS PER IBR, ASME B16.9 AND SA234.
05. DIMENSIONS AND TOLERANCES ARE AS PER THIS DRAWING.
06. MATERIAL SPECIFICATION SHALL BE SA234WPC(A)
07. FOLLOW TDG:102 (LATEST REVISION)
08. WEIGHT GIVEN IN BOM IS INDICATIVE ONLY.
ACTUAL WEIGHT TO BE FURNISHED BY FITTING SUPPLIER.
09. CONSTRUCTION SHALL BE SEAMLESS
10. CONNECTING PIPE SIZE –ID450X68/ID320X49
